

## Preventative Maintenance for Metal IBC's

1. The container should be inspected for any visual damage from handling or trucking. If you notice any dings, dents, bent parts, warpage or corrosion, remove it from service and repair or replace as necessary.
2. Inspect the bottom discharge valve. The closed position of the valve handle is "in-line closed". Be sure there is a secondary closure on the valve. A plug or quick connect adapter with cap is required.
3. Inspect all gaskets to be sure they are fit for reuse. Replace any worn or torn gasket. When replacing the 22" gasket, start on the side farthest away from you and work towards you stretching the gasket over the drum ring.
4. Check to be sure that all openings are tight and closed to the manufacturer's closure instructions.
5. Be sure the container is retested in accordance with 49CFR. All DOT 57 units must be retested every 2.5 years. Every UN unit must have the same pressure test and have thickness test every 5 years.

